

# Marine Weight Schedule - User Manual

## Introduction

*Marine Weight Schedule* is a plugin for Rhino 3D designed to generate - from a vessel's 3D model - a bill of masses/inertias, as well as a Bill Of Materials. It takes into account points, curves, surfaces, solids and blocks, and uses the parameters from the layers names to apply the unitary/lineic/surfacic/volumic masses, with a margin percentage applied.

A command is also provided to generate an hydrostatic report at a given height interval (based on Rhino hydrostatics features)

Both reports will be generated as excel files (.xlsx) based on a customizable template, but Microsoft Excel doesn't need to be installed on the computer.

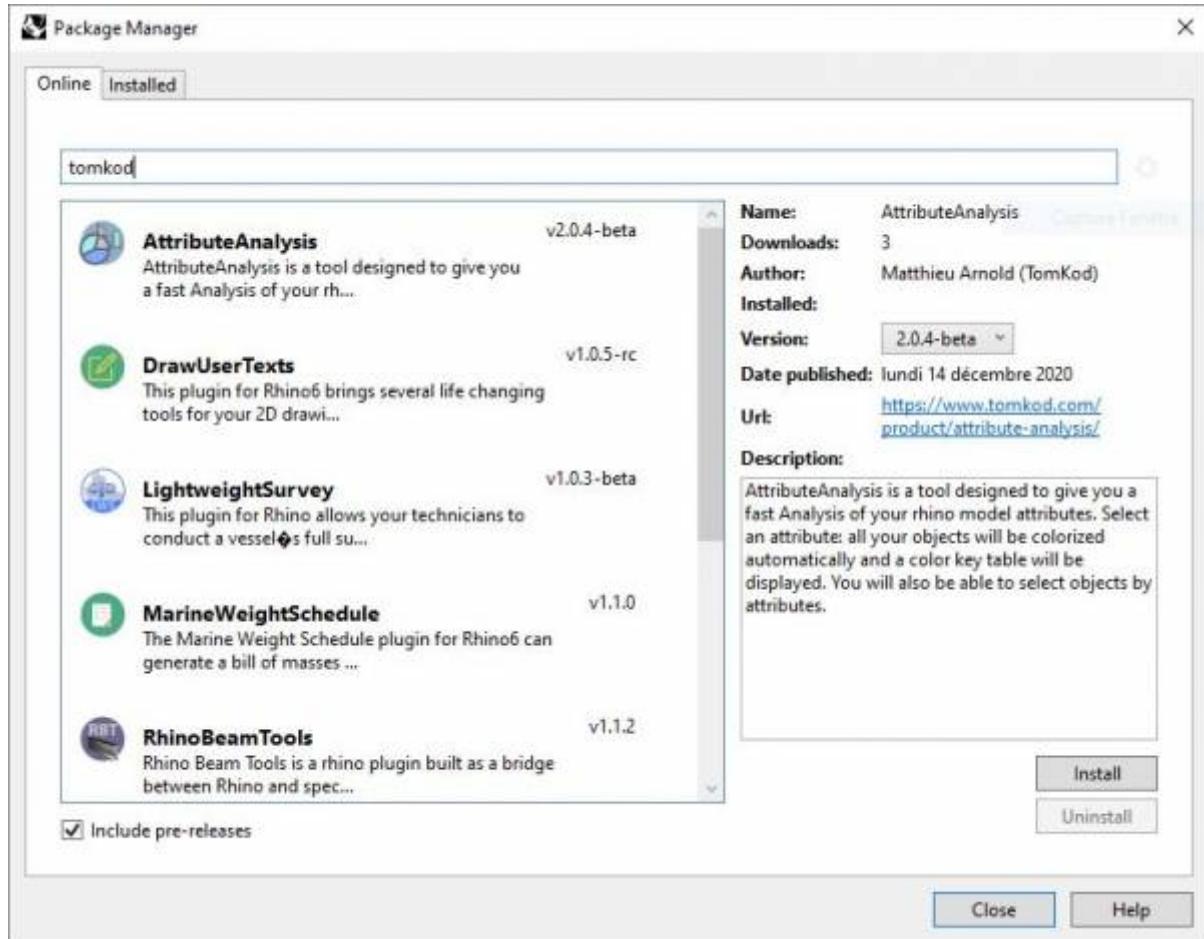
## Plugin installation

### Overview

The plugin installer can be downloaded at: <https://www.tomkod.com/product/marine-weight-schedule/>  
A free trial is included, and yearly licenses can be purchased on the aforementioned page.  
*Marine Weight Schedule* works for Rhino 6<sup>1)</sup> and Rhino7<sup>2)</sup>.

### Yak

Our plugins are also compatible with Yak, Rhino's new package manager <sup>3)</sup>, which is basically an application store for Rhino. You just need to call Rhino's command **PackageManager**:



You can also install from the repository with the following command line:

```
"D:\Program Files\Rhino 6\System\Yak.exe" install 'PluginName'
```

If you add this in a batch file (\*.bat) at windows startup, it is probably the best way to keep all your plugins up-to date 😊



```
C:\>"C:\Program Files\Rhino 6\System\Yak.exe" install table
Downloading Table (3.0.2)...
Downloaded Table (3.0.2)
Installing Table (3.0.2)...
Successfully installed Table (3.0.2)

C:\>
```

## License activation

## Prerequisites

The free evaluation can be used once per computer, and requires a network access to [www.license.tomkod.com](http://www.license.tomkod.com)

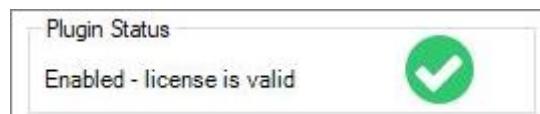
The license activation requires network access to [www.tomkod.com](http://www.tomkod.com)

Please check your firewall in case of failure.

## Activation form

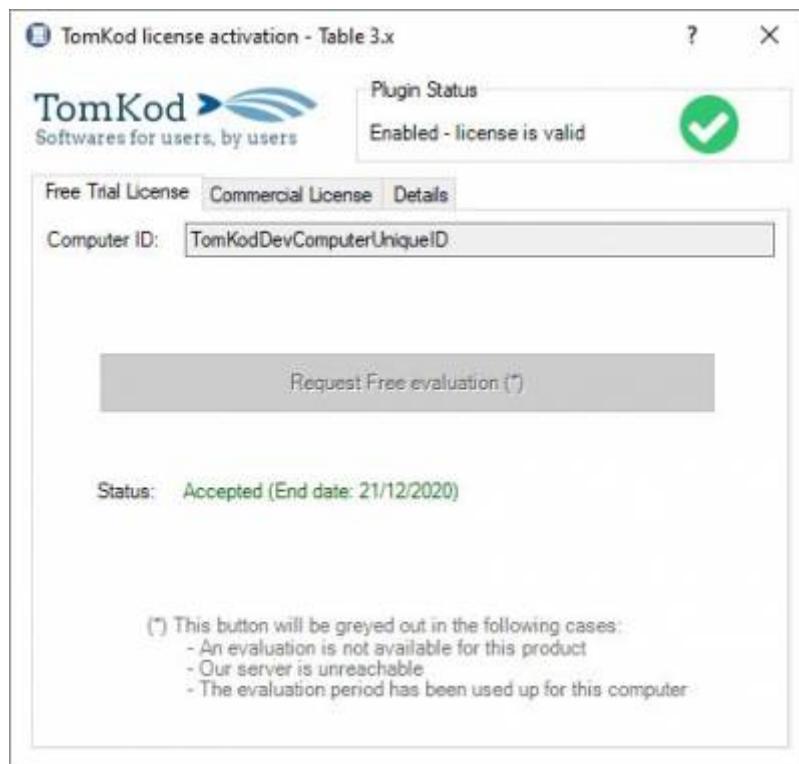
The activation window automatically shows up when the plugin is loading and a valid license or trial is not registered. If you want to see, change or remove your license while the plugin is already loaded, you can use the Rhino commands **PluginName\_License**.

An activation status is always visible on the upper right corner of the form, if the icon is green your plugin will be enabled:



## Trial Tab

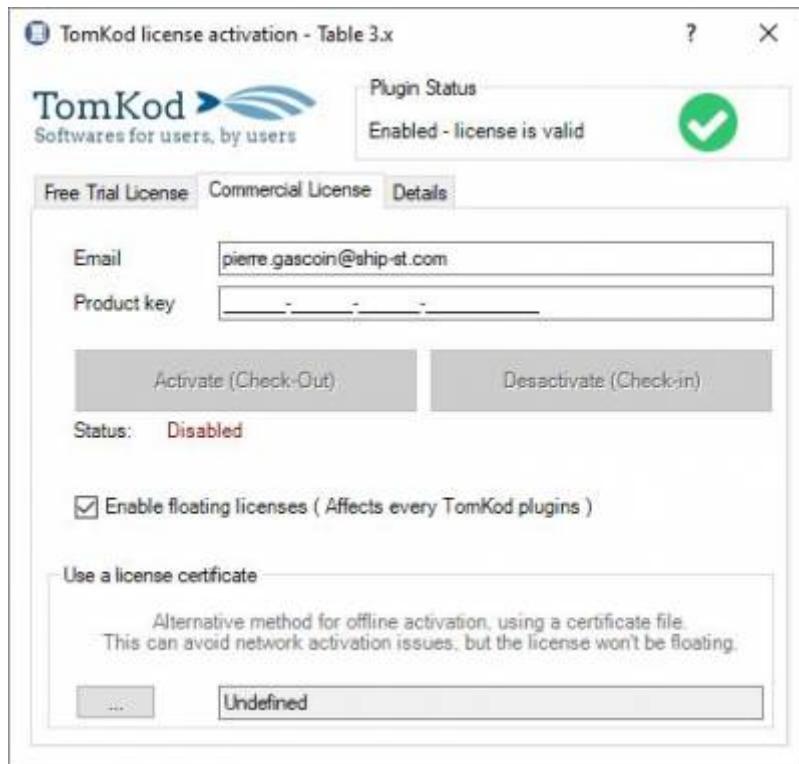
This first tab is dedicated to the trial requests. Your trial status is displayed, and the button is disabled if a trial is not available for your computer (Your trial has already been activated, or the server is unreachable)



## Commercial Tab

This tab's two main buttons let you Check-out (Activate) or Check-in (Deactivate) your license from

our license server.



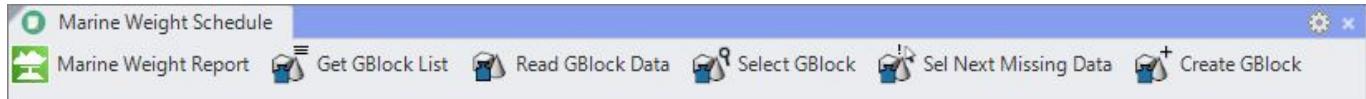
When the checkbox “*Enable floating licenses*” is checked, every TomKod's plugins will try to deactivate the license automatically when closing (Making it available for another of your computers)

Finally, a license certificate (\*.TkLic) can be selected at the bottom of this tab. It allows to activate a license offline, but the license won't be floating anymore. If you need one, contact us at <https://www.tomkod.com/contact/>

## Toolbar

The toolbars for Rhino are always included in your plugins installation directory, or can be downloaded [here](#).

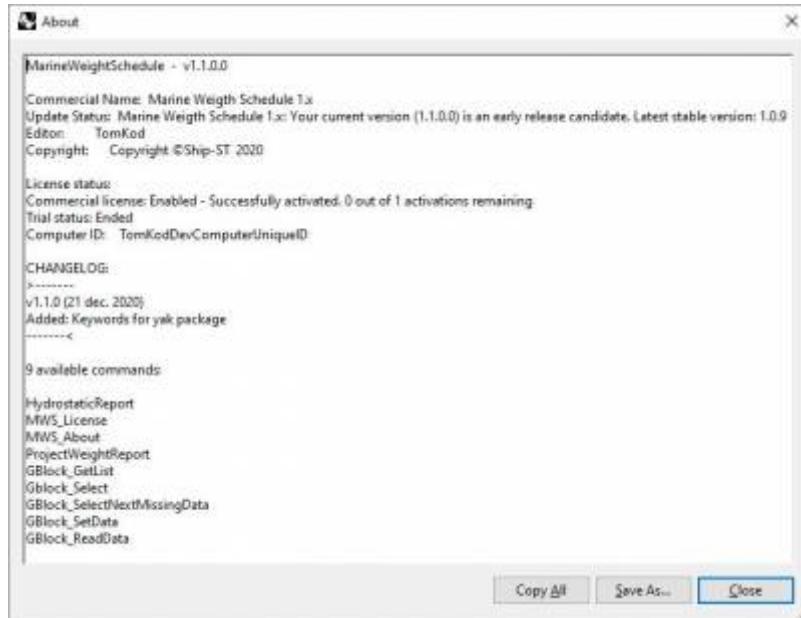
To install them, you just have to drag/drop the file “Tomkod.rui” to a rhino window.



## Features and commands

### MWS\_About

This command can be used only from the command line prompt. It displays the plugin's current revision and license status.



## MWS\_License

This command can be used only from the command line prompt. It displays the plugin's activation form.

See [license\\_activation](#).

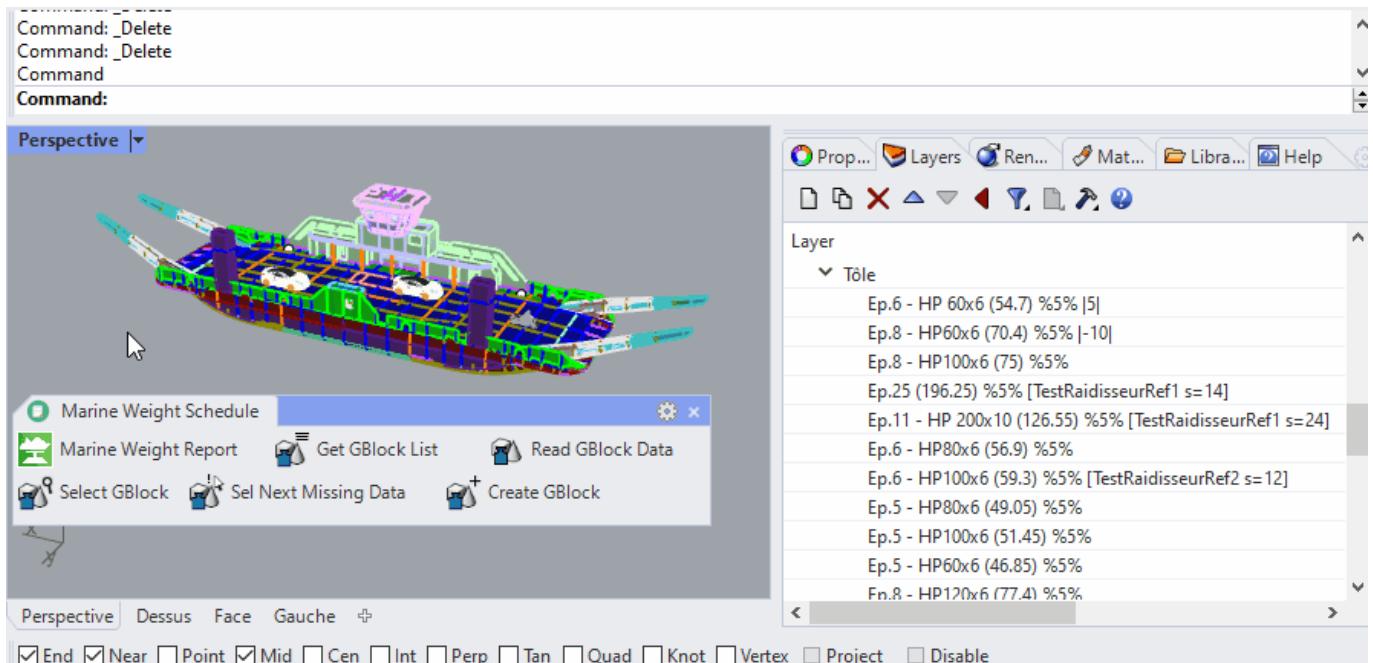
## ProjectWeightReport

Computes the whole model masses, as well as a Bill Of Materials<sup>4)</sup> and generates an excel report.

### Walkthrough

For each layer<sup>5)</sup>, the command will retrieve the *Mass*, *Margin* and *Vertical offset* values from the layer name<sup>6)</sup>, then:

1. For each rhino object, the actual mass and gravity center will be computed, using the layer values. The layer's *Mass* will be used differently, depending on the object's type: ponctual mass for Points, lineic mass for curves, surfacic mass for surfaces<sup>7)</sup>, and volumic mass for closed polysurfaces.
2. At the same time, the Bill-of-Materials will be created internally.
3. An excel report will be created.



## Model preparation

The fundamental idea of this plugin is to match data from the model's objects and their layer. For this reason, each layer should contain only one specific material. *For example:*

- The layer **Deck1:SectionB:Nuts** could contain only points, and the layer's (*mass*) information would be used as a ponctual mass for each nut.
- The layer **Deck1:SectionB:plates** could contain only surfaces, and the layer's (*mass*) information would be used as a surfacic mass for each plate.

### Layers naming convention

The document's layers should follow the following naming convention:

LayerName (Mass) %Margin% |VerticalOffset|

where:

- **Mass** will be the ponctual/lineic/surfacic/volumic mass
- **Margin** (optional) will be the percentage to add to the object's mass.
- **VerticalOffset** (optional) will be the the vertical offset to apply to the layer's masses

Layer		
Structure		
Plates		
Ep.6 - HP 60x6 (54.7) %5%  5	💡	🔓
Ep.8 - HP60x6 (70.4) %5%  -10	💡	🔓
Profiles		
HP200x10 (7850) %5%  60	💡	🔓
S100x11 (86.35) %5%	💡	🔓
Equipments		
Rescue Boats (180)  500	💡	🔓

### Particular case for Stiffeners

A specific naming convention has been added to properly count the stiffeners in the Bill-of-Materials, to consider the scenarii explained below.



Those particular cases only impact how materials will be counted in the Bill-of-Material tab. The weight report results won't be impacted.

- **Implicit stiffeners**

There are some cases where you don't want/need to create an actual geometry for your structure stiffeners, for example when you are at the early stage of your project. *Implicit stiffeners* let you count the required stiffener lengths relative to the layer's metal sheet's areas.

```
LAYERNAME: MyLayerName (Mass) %Margin% |VerticalOffset| [StiffenerName  
s=value]
```

In the Bill-of-Material, this would create two outputs: an area for the surfaces in "MyLayerName", and a length for their stiffeners.



'StiffenerName Length' = 'MyLayerName Area' / s

For example:

```
EP.6 (56.9) %5% |40| [HP80x6 s=49.05]
```



- **Stiffeners defined as curves in the model**

Two kind of curves-defined stiffeners can be used:

- Folded plates

LAYERNAME : W:120x6 BF60

This will be counted as one surface, Thickness 6, width=120+60. Thus the result in the Bill-of-materials will be:



'Th.6 plate Area' = length x (120+60)

- Profile with flat plate

W:120x6 F:80x8

This will count as one surface, Thickness 6, width=120, plus one profile 80x8



In this case, the command will output an area for the plate, and a length for the profile:

'Th.6 plate Area' = length x 120

'80x8 profile length' =length

- **Stiffeners defined as surfaces in the model**

In some cases, you might want to represent your stiffeners as a 3D surface in the model, but count them as lineic outputs in the Bill-of-Materials because they are technically profiles.

LAYERNAME : F:80x8

This would output:



'80x8 profile Length' = area / 80

As for the weight estimate, the layer's optional %Tolerance% will be considered:

LAYERNAME : F:80x8 |34.1| (87.2) %3.4%

This would output:



'80x8 profile Length' = (area / 80) + (area / 80) \* 3.4/100

## Particular case for Blocks

By default, rhino® blocks<sup>8)</sup> are ignored by the command. However we provide several commands to transform blocks into GBlocks, which are considered in the reports as ponctual masses.

See [gblock\\_setdata](#)



When the command will process GBlocks, their layer properties will be ignored, and the Gblock's internal definition will be used instead (Name, gravity center, mass).

## Output

When the whole model has been processed, an excel<sup>9)</sup> report is generated, and the user is invited to pick a name and location for the resulting file. Bill of masses main sheet:

Item	Mass (kg)	Xg (mm)	Yg (mm)	Zg (mm)	Masses Inertias		
					Ixz (kg.mm²)	Iyz (kg.mm²)	Izz (kg.mm²)
Volumic Masses	256	-62	-821	1739	4756536917	60400264,6	7,878E+10
Surfacic Masses	69623	-19	150	2211	2322883807	3,0123E+13	2,5896E+10
Lineic Masses	0	0	0	0	0	0	0
Ponctual Masses	2611	2125	-93	3408	10519517,8	1566595633	2,1893E-11
Total	72489	58	138	2252	1,106E+10	3,014E+13	3,3532E+11

**Huggens Theorem**

New point's coordinates :	New Inertia		
X <sub>c</sub> : 0	I <sub>xz</sub> : 380 262 010 791		
Y <sub>c</sub> : 0	I <sub>yz</sub> : 30 508 174 810 857		
Z <sub>c</sub> : 0	I <sub>zz</sub> : 336 945 050 974		

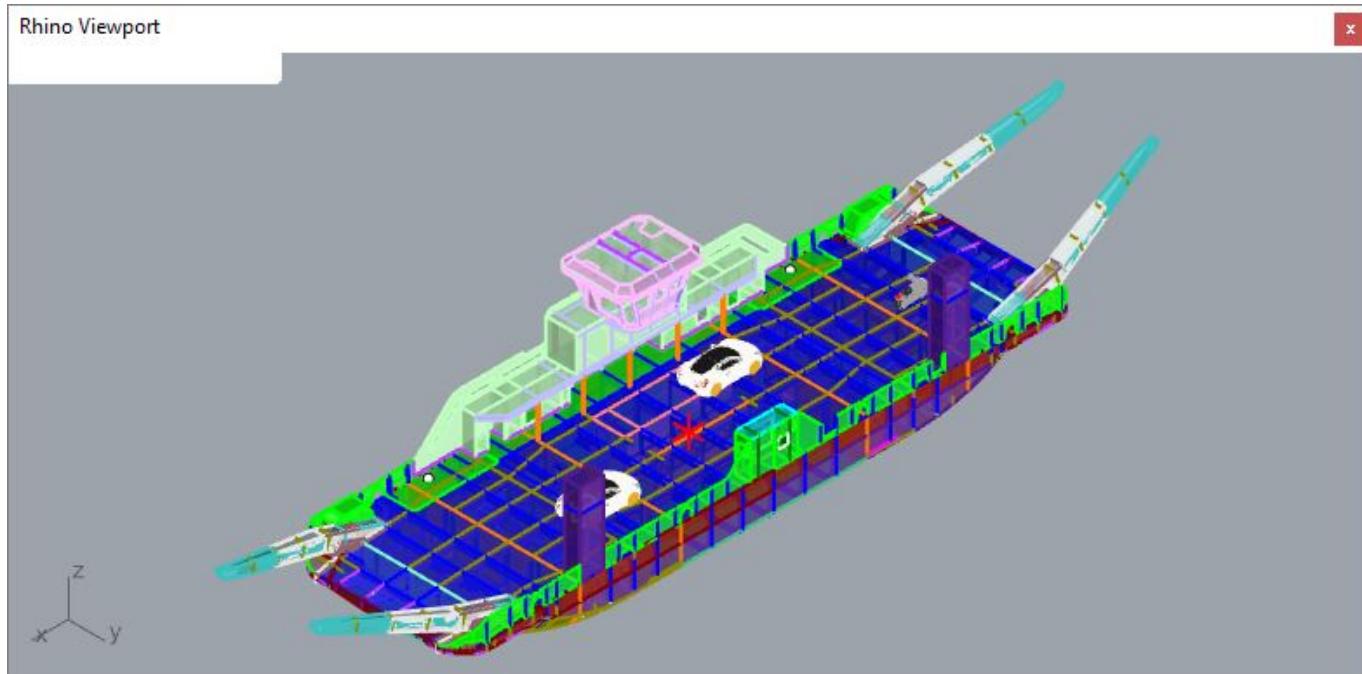
Bill of masses detailed sheets for Volumes, surfaces, curves and points:

Last update: 2021/01/07 start:plugins:marineweightschedule:mws-usermanual https://wiki.tomkod.com/doku.php?id=start:plugins:marineweightschedule:mws-usermanual 13:57

## Bill of materials:

	A	B	C	D	E	F
6		Reference:	DEMO_Project\WeightReport.3dm			
7						
8	<b>BILL OF MATERIALS</b>					
9						
10	LAMINATED PLATES					
11						
12	Ep.11	46065082	mm <sup>3</sup>			
13	Ep.25	39323783,1	mm <sup>3</sup>			
14	Ep.40	957471,951	mm <sup>3</sup>			
15	S: 200x20	8408561,12	mm <sup>3</sup>			
16	S: 290x25	4599676,13	mm <sup>3</sup>			
17	S: 80x8	13327958,9	mm <sup>3</sup>			
18	TC80x80x6,3	3611999,9	mm <sup>3</sup>			
19						
20	EXTRUDED PROFILES					
21						
22	100x10	16045,2844	mm			
23	60x6	9000,91597	mm			
24	80x10	53421,4513	mm			
25						
26	OTHERS					
27						
28	Equipments // MissingData - Bike Harley	1				
29	Equipments // Tesla model R	2				
30	Rescue Boats	?				

A custom ViewPort is created with the gravity center displayed:



## Options

No option available.

## Customization

The excel report template "PWE\_Model.xlsx" can be modified in the plugin's install directory, usually:

```
%AppData%\McNeel\Rhinoceros\7.0\Plug-ins\Marine Weight Schedule for RH6-RH7  
(dac6da37-23fc-4ad6-9b46-33a2cad9e13b)\VersionNumber  
(Adapt Rhino's version if needed, as well as the plugin's version)
```

It is recommended to edit only the texts values and the logos, while keeping the document general layout.

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## HydrostaticReport

Computes an hydrostatic analysis at different heights and generates an excel report.

## Walkthrough

The hull's surface or polysurface is selected as input. Once validated, Rhino's hydrostatic culculation is runned at various heights as defined in options, and an excel report is generated.

	A	B	C	D	E	F	G	H	I	J	K	L
1												
2												
3												
4												
5	Last update: 09/10/2018 (18:40)											
6		Reference: HULL.3dm										
7												
8	Density: 1,025											
9	TE (mm)	Hull Volume (m³)	Displacement (Kg)	LCB (m)	TCB (m)	VCB (m)	Wet Surface (m²)	Lwl (m)	Bwl (m)	Floating Surface (m²)	LCF (m)	TCF (m)
10	0	0	0	0	0	0	0	0	0	0	0	0
11	400	104,716	107333,9	6,6647E-09	4,4018E-15	0,211786	309,518	28,931	11,0001	300,97	2,6666E-09	-1,7745E-14
12	800	234,389	240248,725	-4,4117E-08	2,0758E-09	0,42879	368,815	32,3866	11,2	341,889	-1,6783E-08	2,6562E-09
13	1200	377,207	386637,175	-1,2697E-07	3,7393E-09	0,646117	422,516	35,3723	11,2	371,786	-4,1417E-08	5,4739E-09
14	1600	531,539	544827,475	-1,3983E-07	6,3871E-09	0,865704	476,361	38,3579	11,2	399,569	-2,5545E-08	9,1985E-09
15	2000	696,379	713788,475	-1,2904E-07	9,0957E-09	1,0873	527,381	40	11,2	421,618	3,5812E-10	1,2235E-08
16	2400	0	0	0	0	0	568,751	0	0	0	0	0
17	Hydro	+										

## Options

<b>TEMIn</b>	Minimum height (mm)
<b>TEmax</b>	Maximum height (mm)
<b>Delta</b>	Distance between two tested height (mm)
<b>Density</b>	Water Density
<b>AutoMinMax</b>	Detect TEMIn and TEmax values from geometry (Only available when a geometry is selected)

## Customization

The excel report template "Hydro\_Model.xlsx" can be modified in the plugin's install directory, usually:

%AppData%\McNeel\Rhinoceros\7.0\Plug-ins\Marine Weight Schedule for RH6-RH7  
 (dac6da37-23fc-4ad6-9b46-33a2cad9e13b)\VersionNumber  
 (Adapt Rhino's version if needed, as well as the plugin's version)

It is recommended to edit only the texts values and the logos, while keeping the document general layout.

---

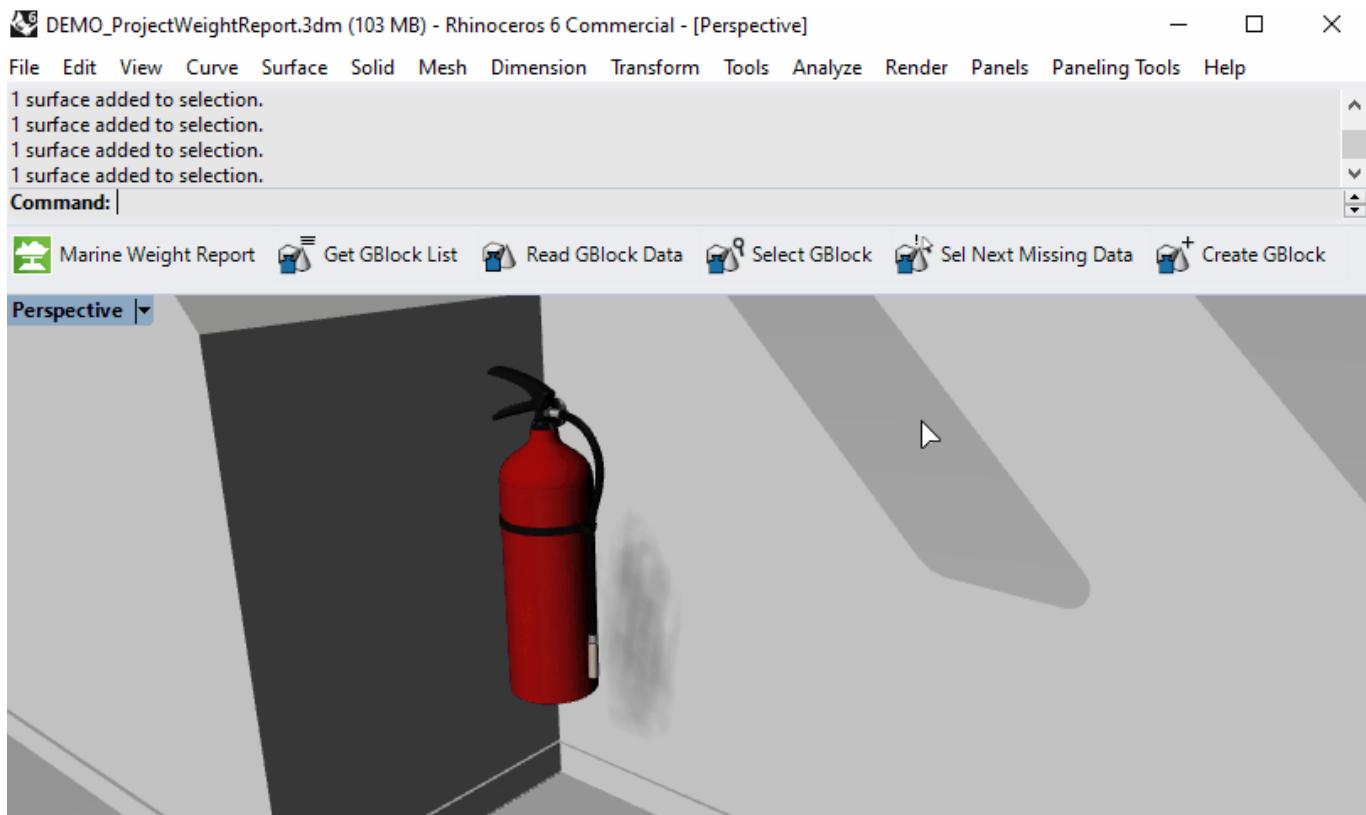
## GBlock\_SetData

Adds gravity center and mass informations to a block. GBlocks are considered by the command *ProjectWeightReport*, which makes them extremely useful for your equipements.

## Walkthrough

1. Start the command
2. Pick a rhino block<sup>10</sup> in the model
3. Pick the GBlock's gravity center

4. Enter the GBlock's mass
5. Enter the GBlock's name (By default, Rhino's block name is used)
6. Click OK or press Enter

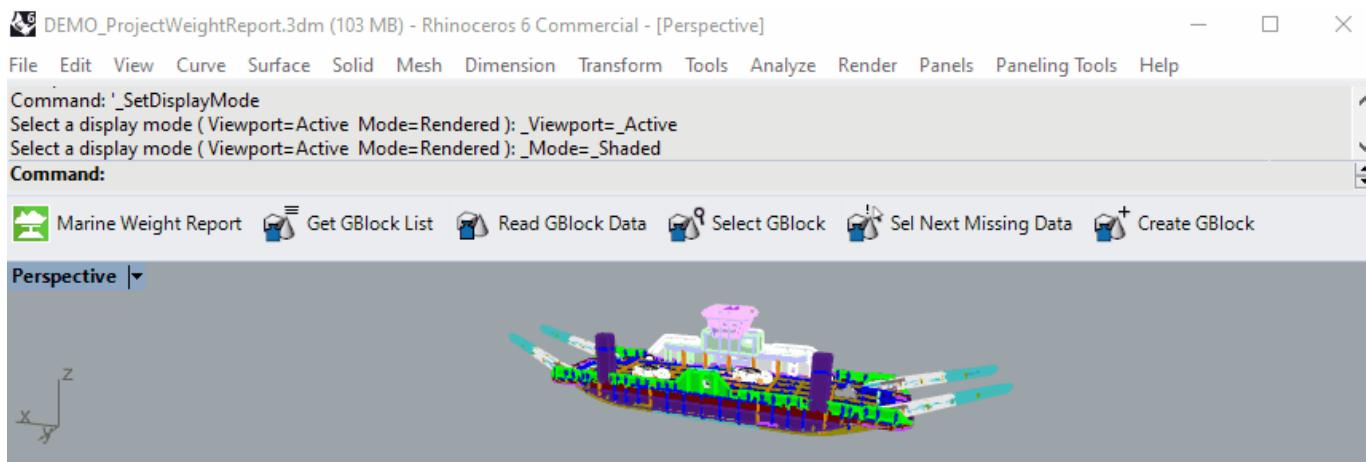


## **GBlock\_GetList**

Lists every existing GBlock names and masses to the command line.

### **Walkthrough**

1. Start the command
2. A windows is shown with details about every blocks instances in the model



## GBlock\_ReadData

Reads a GBlock data.

### Walkthrough

1. Select a GBlock
2. The data is shown in the command line:

```
Command: _GBlock_ReadData
Please select a block instance
extinguisher: 3,6 kg (-9960,813,-5131,802,3834,316)
Command:
```

## Gblock\_Select

Select a block by their GBlock Name. (From a list of available GBlock names)

### Walkthrough

1. Launch the command
2. Pick a GBlock name from the list
3. Every instances of this GBlock will be selected in the model



## GBlock\_SelectNextMissingData

Selects the next block in the document which is not a GBlock (gravity center and mass are undefined)

### Walkthrough

1. Launch the command

## 2. The commands loops between the non-GBlocks instances in the model. (Press escap to leave)



1) Rhino6.15 or later

2)

Tested up to Rhino 7.1

3)

Rhino 6 or later only, graphic user interface for Rhino7 only

4)

v1.0.4 and later versions

5)

The whole model or worksession will be used

6)

Read "Model preparation" below

7)

To avoid errors, opened polysurfaces won't be allowed

8)

instances references

9)

.xlsx

10)

Instance reference

From:

<https://wiki.tomkod.com/> - TomKod knowledge base

Permanent link:

<https://wiki.tomkod.com/doku.php?id=start:plugins:marineweightschedule:mws-usermanual>

Last update: **2021/01/07 13:57**

